

Claims

sub 2 1. A fuel injector comprising:  
an injector body with a metallic tip having  
5 an outer surface; and  
a non-metallic insulator attached to said  
tip and covering a portion of said outer surface. ]

10 2. The fuel injector of claim 1 wherein  
said metallic tip includes a valve seat and a  
centerline;  
said tip defines a plurality of nozzle  
outlets; and  
said insulator covers said outer surface  
15 only above a plane that is perpendicular to said  
centerline and positioned between said nozzle outlets  
and said valve seat.

20 3. The fuel injector of claim 1 wherein  
said non-metallic insulator includes a ceramic  
material.

25 4. The fuel injector of claim 3 wherein  
said non-metallic insulator is ceramic.

5. The fuel injector of claim 4 wherein  
said non-metallic insulator is less than about 3  
millimeters thick.

30 6. The fuel injector of claim 5 wherein  
said insulator is sufficiently resistant to heat  
transfer such that the temperature of said valve seat

does not reach a tempering temperature during engine compression release braking.

5        7.    The fuel injector of claim 1 wherein  
said tip includes said valve seat and said centerline;  
said tip defines a plurality of nozzle  
outlets;

10        said insulator covers said outer surface  
only above a plane that is perpendicular to said  
centerline and positioned between said nozzle outlets  
and said valve seat;

      said insulator includes a ceramic material;  
and

15        said insulator is sufficiently resistant to  
heat transfer such that the temperature of said valve  
seat does not reach said tempering temperature during  
engine compression release braking.

20        8.    The fuel injector of claim 1 wherein  
said insulator is sufficiently resistant to heat  
transfer such that the temperature of the valve seat  
does not reach said tempering temperature during  
simultaneous engine compression release braking and  
exhaust braking.

25        9.    A method of reducing injector tip  
overheating comprising the steps of:

      providing a fuel injector with a metallic  
tip having an outer surface; and

30        attaching a non-metallic insulator to said  
tip and covering a portion of said outer surface.

10. The method of claim 9 wherein said tip includes a valve seat and a centerline;

said tip defines a plurality of nozzle outlets; and

5           said attaching step includes a step of attaching said insulator to said outer surface only above a plane perpendicular to said centerline, positioned between said valve seat and said nozzle outlets.

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11. The method of claim 9 including a step of choosing an insulating material; and

          sizing and attaching said insulating material such that the temperature of said valve seat  
15       does not reach a tempering temperature during exhaust braking.

12. An engine comprising:

20       an engine housing with a plurality of fuel injectors attached;

          each of said fuel injectors having a metallic tip with an outer surface;

          a non-metallic insulator attached to said tip and covering a portion of said outer surface;

25       each of said injectors positioned at least partially within an engine cylinder; and

          said engine includes at least one engine compression release brake.

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13. The engine of claim 12 wherein:

          each injector has a metallic tip with a valve seat and a centerline;

said tip defines a plurality of nozzle outlets;

said insulator covers said outer surface only above a plane that is perpendicular to said centerline and positioned between said nozzle outlets and said valve seat.

10 14. The engine of claim 12 wherein said non-metallic insulator includes a ceramic material:

15 15. The engine of claim 14 wherein said non-metallic insulator is ceramic.

16 16. The engine of claim 15 wherein said non-metallic insulator is less than about 3 millimeters thick.

17 17. The engine of claim 16 wherein said insulator is sufficiently resistant to heat transfer such that the temperature of said valve seat does not reach a tempering temperature during engine compression release braking.

20 18. The engine of claim 17 wherein said insulator is sufficiently resistant to heat transfer such that the temperature of said valve seat does not reach a tempering temperature during simultaneous engine compression release braking and exhaust braking.

25 19. The engine of claim 12 wherein said tip includes said valve seat and said centerline;

said tip defines a plurality of nozzle outlets;

said insulator covers said outer surface only above a plane that is perpendicular to said centerline and positioned between said nozzle outlets and said valve seat;

said insulator includes a ceramic material; and

said insulator is sufficiently resistant to heat transfer such that the temperature of said valve seat does not reach said tempering temperature during engine compression release braking.

20. The engine of claim 19 wherein said insulator is sufficiently resistant to heat transfer such that the temperature of said valve seat does not reach said tempering temperature during simultaneous engine compression release braking and exhaust braking.

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